## ABSTRACT OF THE DISCLOSURE

A drain valve insert employs a stamped sheet metal body to support a threaded nut in an elevated position over the drain opening of a filter cartridge. Multiple fluid flow passages are defined between the polygonal periphery of the nut and the generally cylindrical sheet metal body of the insert. The insert body defines ledges to support the nut at its periphery corners and includes structures that prevent rotation of the nut relative to the insert body. Retaining arms project upwardly from the insert body and are bent over the nut to axially retain the nut seated against the ledges. The insert body and the nut are inexpensively formed in separate automated operations. Assembly of the nut into the insert body may also be automated.

*G:\AYR saved docs\Filing Docs\Stan\Stan385pcus\Stan.385.pc.us.spec.doc*